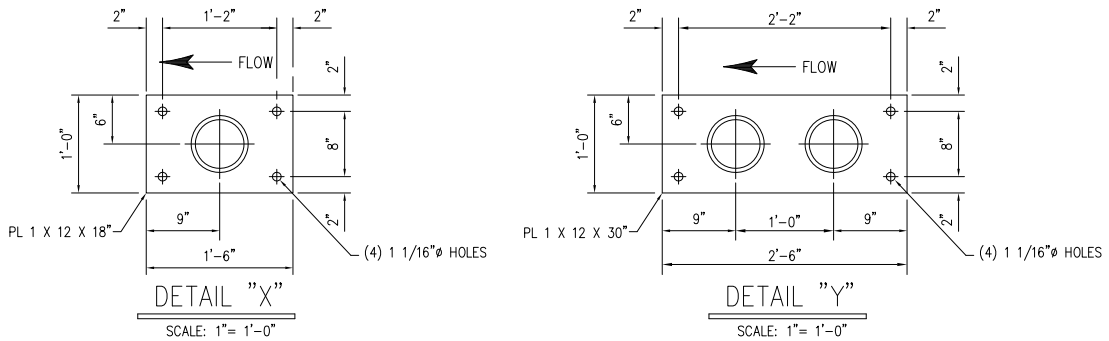
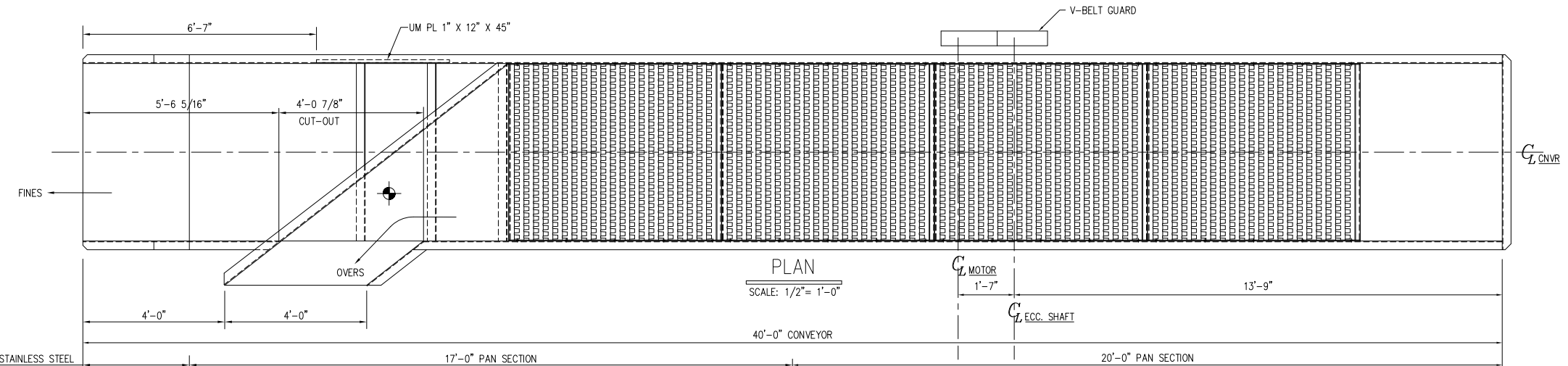
QTY.	MACHINERY LIST		
28	ROCKER ARM ASSEMBLIES		SD-96-X72
62	REACTOR SPRINGS		SD-96-W71
2	DRIVE SPRINGS - CNVR PAN		NO. 12000 (BLACK)
1	SPRING CONNECTING BRKT.		SEE CD-1459-01-01
1	CONNECTING ARMS		SD-04-05-93-06 (1")
1	ECCENTRIC SHAFT	4" DIA.	SD-12-19-96-01-1
3	PILLOW BLOCK BEARINGS	2 7/16" DIA.	KP-5207
1	FLANGE BEARINGS	4" DIA.	KBR-5400
1	SHEAVE - MARTIN 2B4.4 W/ SH BUSHING FOR 1 3/8" DIA. MOTOR SHAFT		
1	SHEAVE - MARTIN 2B18.4 W/ SK BUSHING FOR 2 7/16" DIA. ECC. SHAFT		
1	MATCHED SET 2BX75 V-BELTS		
1	V-BELT GUARD #14 GA.		
1	MOTOR - TOSHIBA 7 1/2 HP 1800 RPM TEFC NEMA "B" FRAME 213T		
	W/ SLIDE BASE FOR 220/440 VOLT, 3 PH, 60 Hz		
12	ISOLATION SPRINGS		#33
	MOTOR CONTROL, CONDUIT AND WIRING BY CUSTOMER		

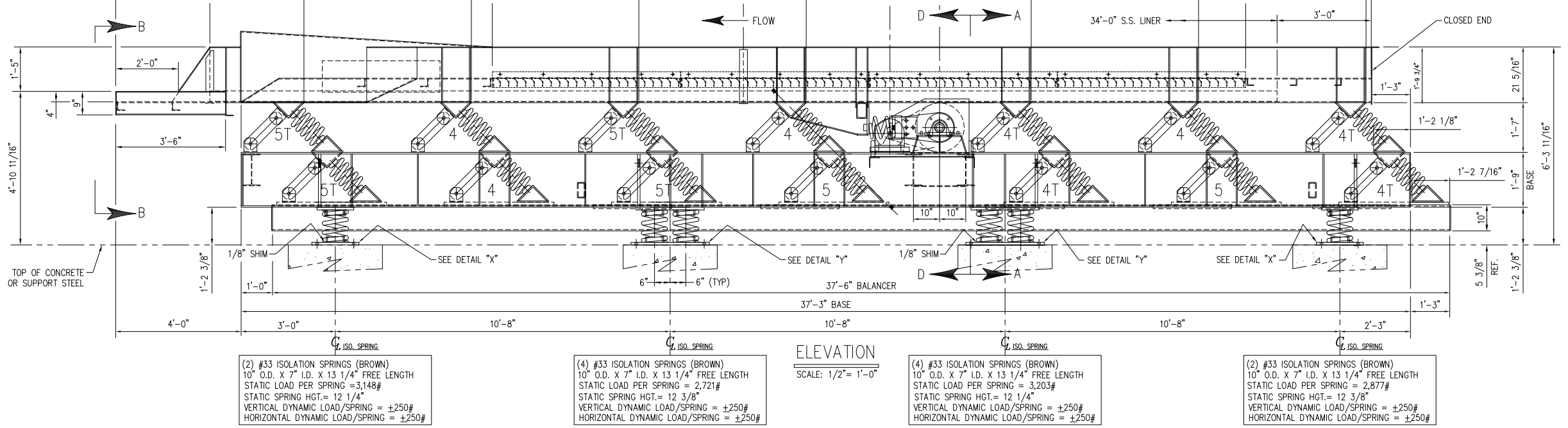


DETAIL "X"
SCALE: 1"= 1'-0"

DETAIL "Y"
SCALE: 1"= 1'-0"



PLAN
SCALE: 1/2"= 1'-0"



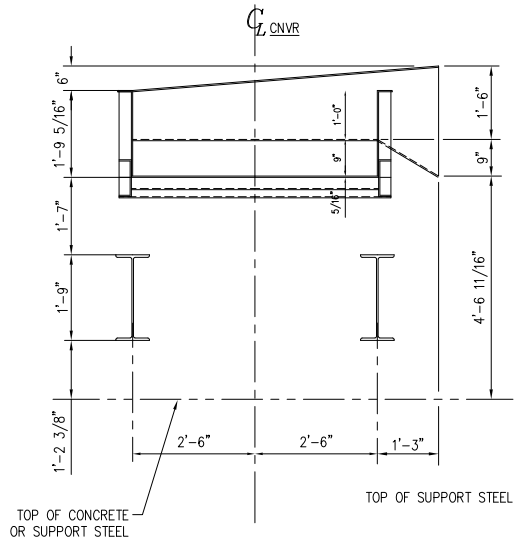
(2) #33 ISOLATION SPRINGS (BROWN)
10" O.D. X 7" I.D. X 13 1/4" FREE LENGTH
STATIC LOAD PER SPRING =3,148#
STATIC SPRING HGT.= 12 1/4"
VERTICAL DYNAMIC LOAD/SPRING = ±250#
HORIZONTAL DYNAMIC LOAD/SPRING = ±250#

(4) #33 ISOLATION SPRINGS (BROWN)
10" O.D. X 7" I.D. X 13 1/4" FREE LENGTH
STATIC LOAD PER SPRING = 2,721#
STATIC SPRING HGT.= 12 3/8"
VERTICAL DYNAMIC LOAD/SPRING = ±250#
HORIZONTAL DYNAMIC LOAD/SPRING = ±250#

ELEVATION
SCALE: 1/2"= 1'-0"

(4) #33 ISOLATION SPRINGS (BROWN)
10" O.D. X 7" I.D. X 13 1/4" FREE LENGTH
STATIC LOAD PER SPRING = 3,203#
STATIC SPRING HGT.= 12 1/4"
VERTICAL DYNAMIC LOAD/SPRING = ±250#
HORIZONTAL DYNAMIC LOAD/SPRING = ±250#

(2) #33 ISOLATION SPRINGS (BROWN)
10" O.D. X 7" I.D. X 13 1/4" FREE LENGTH
STATIC LOAD PER SPRING = 2,877#
STATIC SPRING HGT.= 12 3/8"
VERTICAL DYNAMIC LOAD/SPRING = ±250#
HORIZONTAL DYNAMIC LOAD/SPRING = ±250#



VIEW B-B
SCALE: 1/2"= 1'-0"

CA-1459-01-01

NOTE: SEE CA-1459-01-02 FOR SECTIONS.

LOADS

STATIC: 35,750# WITHOUT MATERIAL

DYNAMIC (PER ISOLATION SPRING): 250# / 250# / 250# / 250# — 1 1/8" STROKE — 445 RPM

NOTES

PAINT : CONVEYOR - ACTION GREEN
DRIVE GUARD - SAFETY YELLOW

SHIPPING BRACES : MUST BE REMOVED BEFORE STARTING CONVEYOR

DESCRIPTION

ONE (1) 60" WIDE X 12/9" DEEP X 40'-0" LG.
XXHDBS2 "DYNAMIC ACTION" VIBRATING CONVEYOR
TO REMOVE 1" MINUS SHREDDED TIRES

ACTION EQUIPMENT COMPANY, INC. ASSUMES NO RESPONSIBILITY FOR THE DESIGN OF CONVEYOR FOUNDATIONS AND/OR SUPPORTING STEEL.

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ACTION EQUIPMENT COMPANY, INC.
P.O. BOX 3100 NEWBERG, OREGON 97132 PHONE (503) 537 1111

DYNAMIC ACTION VIBRATING CONVEYORS

TITLE: GENERAL ARRANGEMENT
CLASSIFICATION CONVEYOR FOR
F & B ENTERPRISES
NEW BEDFORD, MA

DRAWN BY: SLH
DATE: 10/15/98
SCALE: AS NOTED

REV.	DATE	CHANGE
A	2/12/99	REV'D PER CUSTOMER

DWG. NO.: CA-1459-01-01